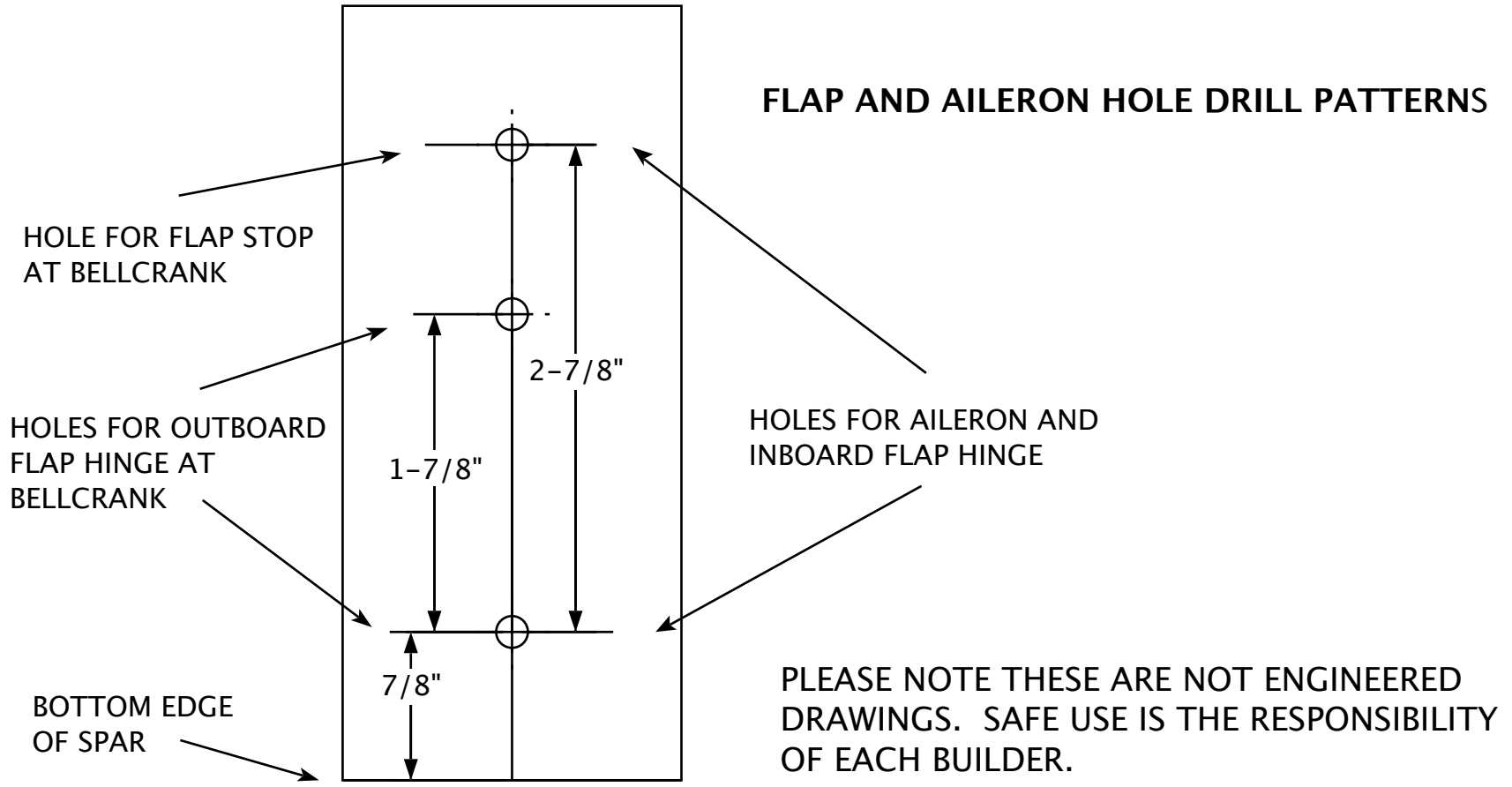


FLAP AND AILERON HOLE DRILL PATTERNS



FLAP BELLCRANK BRACKET DRILLING PATTERN

